



HANSON RIVET & SUPPLY CO.

2727 San Fernando Road
Los Angeles, CA 90065-1318

Phone: 323-227-4000

FAX: 323-221-5300

Outside CA: 800-RRRIVET

www.hansonrivet.com

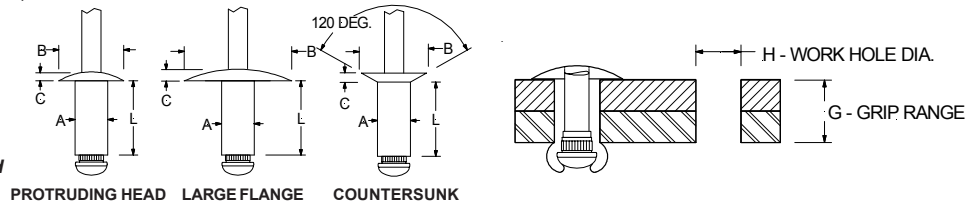


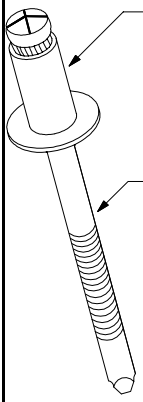
"CHERRY Q" BLIND RIVETS



Cherry Q rivets offer greater shear strength and 100% mandrel retention! The mandrel is designed to effect a weather-tight seal when installed properly and provide good vibration resistance.

NOTE: Mandrels break flush with the rivet head when in the Mid-Grip Range (except -04-01's which break at .062)



RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	BODY DIAMETER (NOM.) "A"	WORK HOLE & DRILL SIZE "H"	GRIP RANGE (SEE NOTE ABOVE) "G"			BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)											
					MIN	MID*	MAX				SHEAR	TENSILE										
 <p>ALUMINUM RIVET</p> <p>STEEL MANDREL</p>	PROTRUDING HEAD	BSPQ-04-01	.125	.129/.133 #30	.062	.093	.125	.212	.250	.042	350	325										
		BSPQ-04-02																				
		BSPQ-04-03																				
		BSPQ-04-04																				
		BSPQ-04-05																				
		BSPQ-04-06																				
		BSPQ-04-07																				
		BSPQ-04-08																				
		BSPQ-05-02	.156	.160/.164 #20	.062	.093	.125	.300	.250	.312	.050	525	450									
		BSPQ-05-04																				
		BSPQ-05-06																				
		BSPQ-05-08																				
		BSPQ-06-02	.187	.192/.196 #11	.062	.093	.125	.325	.250	.312	.060	750	650									
		BSPQ-06-04																				
		BSPQ-06-06																				
		BSPQ-06-08																				
		BSPQ-06-10																				
		BSPQ-06-12																				
	BSPQ-06-14	.250	.257/.261 F	.062	.093	.125	.375	.500	.375	.080	1250	1050										
	BSPQ-08-02																					
	BSPQ-08-04																					
	BSPQ-08-06																					
	BSPQ-08-08																					
	BSPQ-08-10																					
	BSPQ-08-12																					
	BSPQ-08-14																					
	BSPQ-08-16																					
	BSLQ-04-02	LARGE FLANGE	.125	.129/.133 #30	.126	.187	.250	.275	.375	.065	350	325										
	BSLQ-04-04																					
	BSLQ-04-06																					
	BSLQ-05-04																					
	BSLQ-05-06		.156	.160/.164 #20	.126	.187	.250	.425	.500	.469	.075	525	450									
	BSLQ-05-08																					
	BSLQ-06-06																					
	BSLQ-06-08																					
	BSLQ-06-10		.187	.192/.196 #11	.251	.312	.375	.575	.700	.625	.092	750	650									
BSLQ-06-12																						
BSLQ-06-14																						
BSLQ-08-04																						
BSLQ-08-06	.250		.257/.261 F	.126	.187	.250	.500	.625	.750	.107	1250	1050										
BSLQ-08-08																						
BSLQ-08-10																						
BSLQ-08-12																						
BSLQ-08-14																						
BSLQ-08-16																						
BSCQ-04-03		120 DEGREE COUNTERSUNK											.125	.129/.133 #30	.094	.125	.187	.337	.226	.032	350	325
BSCQ-04-04																						
BSCQ-04-05																						
BSCQ-04-06																						
BSCQ-04-07																						
BSCQ-04-08																						
BSCQ-05-04	.156		.160/.164 #20	.126	.187	.250	.425	.500	.281	.040	525	450										
BSCQ-05-05																						
BSCQ-05-08																						
BSCQ-06-04																						
BSCQ-06-06	.187		.192/.196 #11	.126	.187	.250	.450	.575	.344	.050	750	650										
BSCQ-06-08																						
BSCQ-06-10																						
BSCQ-06-12																						
BSCQ-06-14																						
BSCQ-08-04																						
BSCQ-08-06	.250		.257/.261 F	.126	.187	.250	.500	.625	.750	.071	1250	1050										
BSCQ-08-08																						
BSCQ-08-10																						
BSCQ-08-12																						
BSCQ-08-14																						
BSCQ-08-16																						
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OTHER COLORS AND FINISHES AVAILABLE

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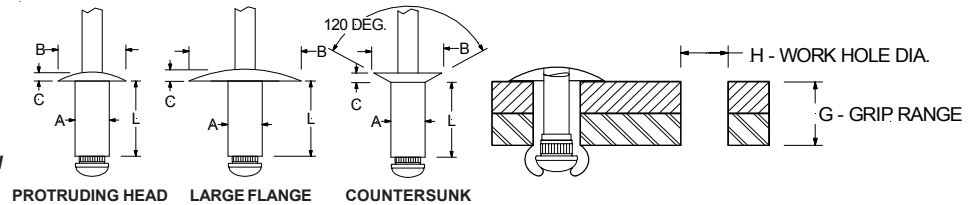
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RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	BODY DIAMETER "A"	WORK HOLE & DRILL SIZE "H"	GRIP RANGE (SEE NOTE ABOVE) "G"			BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)	
					MIN	MID	MAX				SHEAR	TENSILE
<p>ALUMINUM RIVET</p> <p>ALUMINUM MANDREL</p>	PROTRUDING HEAD	AAPQ-04-01	.125	.129/.133 #30	.063	.093	.062	.212	.250	.042	225	250
		AAPQ-04-02			.094	.125	.187	.337				
		AAPQ-04-03			.126	.187	.250	.400				
		AAPQ-04-04			.188	.250	.312	.462				
		AAPQ-04-05			.251	.312	.375	.535				
		AAPQ-04-06			.313	.375	.437	.602				
		AAPQ-04-07	.376	.437	.500	.670						
		AAPQ-04-08	.062	.093	.125	.300						
		AAPQ-05-02	.156	.160/.164 #20	.126	.187	.250	.425				
		AAPQ-05-04			.251	.312	.375	.550				
		AAPQ-05-06			.376	.437	.500	.675				
		AAPQ-05-08	.062	.093	.125	.325						
		AAPQ-06-02	.187	.192/.196 #11	.126	.187	.250	.450				
		AAPQ-06-04			.251	.312	.375	.575				
		AAPQ-06-06			.376	.437	.500	.700				
		AAPQ-06-08			.501	.562	.625	.850				
		AAPQ-06-10			.626	.687	.750	.980				
		AAPQ-06-12			.751	.812	.875	1.110				
		AAPQ-06-14	.062	.093	.125	.375						
		AAPQ-08-02	.250	.257/.261 F	.126	.187	.250	.500				
		AAPQ-08-04			.251	.312	.375	.625				
		AAPQ-08-06			.376	.437	.500	.750				
		AAPQ-08-08			.501	.562	.625	.900				
		AAPQ-08-10			.626	.687	.750	1.030				
	AAPQ-08-12	.751			.812	.875	1.160					
	AAPQ-08-14	.876	.937	1.000	1.290							
	AALQ-04-02	.125	.129/.133 #30	.063	.093	.125	.275					
	AALQ-04-04			.126	.187	.250	.400					
	AALQ-04-06			.251	.312	.375	.535					
	AALQ-04-08			.376	.437	.500	.670					
	AALQ-05-04			.156	.160/.164 #20	.126	.187	.250	.425			
	AALQ-05-06					.251	.312	.375	.550			
	AALQ-05-08	.376	.437			.500	.675					
	AALQ-06-04	.187	.192/.196 #11	.126	.187	.250	.450					
	AALQ-06-06			.251	.312	.375	.575					
	AALQ-06-08			.376	.437	.500	.700					
	AALQ-06-10			.501	.562	.625	.850					
	AALQ-06-12			.626	.687	.750	.980					
	AALQ-06-14			.751	.812	.875	1.110					
	AALQ-08-04	.250	.257/.261 F	.126	.187	.250	.500					
	AALQ-08-06			.251	.312	.375	.625					
	AALQ-08-08			.376	.437	.500	.750					
	AALQ-08-10			.501	.562	.625	.900					
	AALQ-08-12			.626	.687	.750	1.030					
	AALQ-08-14			.751	.812	.875	1.160					
	AALQ-08-16	.876	.937	1.000	1.290							
	AACQ-04-03	.125	.129/.133 #30	.094	.125	.187	.337					
	AACQ-04-04			.126	.187	.250	.400					
AACQ-04-05	.188			.250	.312	.462						
AACQ-04-06	.251			.312	.375	.535						
AACQ-04-07	.313			.375	.437	.602						
AACQ-04-08	.376			.437	.500	.670						
AACQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425						
AACQ-05-06			.251	.312	.375	.550						
AACQ-05-08			.376	.437	.500	.675						
AACQ-06-04	.187	.192/.196 #11	.126	.187	.250	.450						
AACQ-06-06			.251	.312	.375	.575						
AACQ-06-08			.376	.437	.500	.700						
AACQ-06-10			.501	.562	.625	.850						
AACQ-06-12			.626	.687	.750	.980						
AACQ-06-14			.751	.812	.875	1.110						
AACQ-08-04	.250	.257/.261 F	.126	.187	.250	.500						
AACQ-08-06			.251	.312	.375	.625						
AACQ-08-08			.376	.437	.500	.750						
AACQ-08-10			.501	.562	.625	.900						
AACQ-08-12			.626	.687	.750	1.030						
AACQ-08-14			.751	.812	.875	1.160						
AACQ-08-16	.876	.937	1.000	1.290								

OTHER COLORS AND FINISHES AVAILABLE

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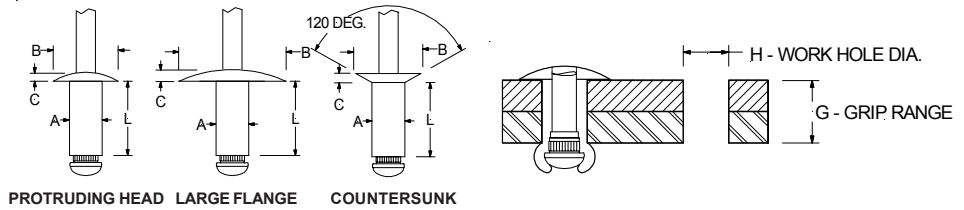
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					MIN	MID*	MAX				SHEAR	TENSILE				
<p>STEEL RIVET</p> <p>STEEL MANDREL</p>	PROTRUDING HEAD	SSPQ-04-01	.125	.129/.133 #30	.062	.125	.212	.250	.042	500	400					
		SSPQ-04-02			.063	.093	.125					.275				
		SSPQ-04-03			.094	.125	.187					.337				
		SSPQ-04-04			.126	.187	.250					.400				
		SSPQ-04-05			.188	.250	.312					.462				
		SSPQ-04-06			.251	.312	.375					.535				
		SSPQ-04-07	.313	.375	.437	.602										
		SSPQ-04-08	.376	.437	.500	.670										
		SSPQ-05-02	.156	.160/.164 #20	.062	.093	.125	.300	.312	.050	700	550				
		SSPQ-05-04			.126	.187	.250	.425								
		SSPQ-05-06			.251	.312	.375	.550								
		SSPQ-05-08	.376	.437	.500	.675										
	SSPQ-06-02	.187	.192/.196 #11	.062	.093	.125	.325	.375	.060	1050	825					
	SSPQ-06-04			.126	.187	.250	.450									
	SSPQ-06-06			.251	.312	.375	.575									
	SSPQ-06-08			.376	.437	.500	.700									
	SSPQ-06-10			.501	.562	.625	.850									
	SSPQ-06-12			.626	.687	.750	.980									
	SSPQ-08-02	.250	.257/.261 F	.062	.093	.125	.375	.500	.080	1750	1450					
	SSPQ-08-04			.126	.187	.250	.500									
	SSPQ-08-06			.251	.312	.375	.625									
	SSPQ-08-08			.376	.437	.500	.750									
	SSPQ-08-10			.501	.562	.625	.900									
	SSPQ-08-12			.626	.687	.750	1.030									
	SSPQ-08-14			.751	.812	.875	1.160									
	SSPQ-08-16			.876	.937	1.000	1.290									
	SSLQ-04-02	.125	.129/.133 #30	.063	.093	.125	.275	.375	.065	500	400					
	SSLQ-04-04			.126	.187	.250	.400									
	SSLQ-04-06			.251	.312	.375	.535									
	SSLQ-04-08			.376	.437	.500	.670									
	SSLQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425	.469	.075	700	550					
	SSLQ-05-06			.251	.312	.375	.550									
	SSLQ-05-08			.376	.437	.500	.670									
	SSLQ-06-04	.187	.192/.196 #11	.251	.312	.375	.450	.625	.092	1050	825					
	SSLQ-06-06			.376	.437	.500	.575									
	SSLQ-06-08			.501	.562	.625	.700									
SSLQ-06-10	.626			.687	.750	.850										
SSLQ-06-12	.751	.812	.875	.980												
SSLQ-08-04	.250	.257/.261 F	.126	.187	.250	.500	.750	.107	1750	1450						
SSLQ-08-06			.251	.312	.375	.625										
SSLQ-08-08			.376	.437	.500	.750										
SSLQ-08-10			.501	.562	.625	.900										
SSLQ-08-12			.626	.687	.750	1.030										
SSLQ-08-14			.751	.812	.875	1.160										
SSLQ-08-16			.876	.937	1.000	1.290										
SSCQ-04-03			.125	.129/.133 #30	.094	.125					.187	.337	.226	.032	500	400
SSCQ-04-04	.126	.187			.250	.400										
SSCQ-04-05	.188	.250			.312	.462										
SSCQ-04-06	.251	.312			.375	.535										
SSCQ-04-07	.313	.375			.437	.602										
SSCQ-04-08	.376	.437			.500	.670										
SSCQ-05-04	.156	.160/.164 #20			.126	.187	.250	.425	.281	.040	700	550				
SSCQ-05-06					.251	.312	.375	.550								
SSCQ-05-08			.376	.437	.500	.670										
SSCQ-06-04	.187	.192/.196 #11	.126	.187	.250	.450	.344	.050	1050	825						
SSCQ-06-06			.251	.312	.375	.575										
SSCQ-06-08			.376	.437	.500	.700										
SSCQ-06-10			.501	.562	.625	.850										
SSCQ-06-12	.626	.687	.750	.980												
SSCQ-08-04	.250	.257/.261 F	.126	.187	.250	.500	.468	.071	1750	1450						
SSCQ-08-06			.251	.312	.375	.625										
SSCQ-08-08			.376	.437	.500	.750										
SSCQ-08-10			.501	.562	.625	.900										
SSCQ-08-12			.626	.687	.750	1.030										
SSCQ-08-14			.751	.812	.875	1.160										
SSCQ-08-16			.876	.937	1.000	1.290										

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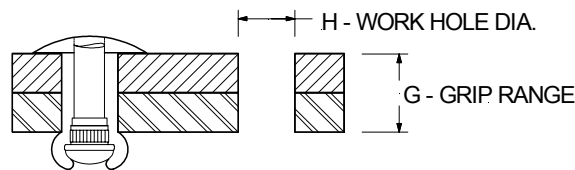
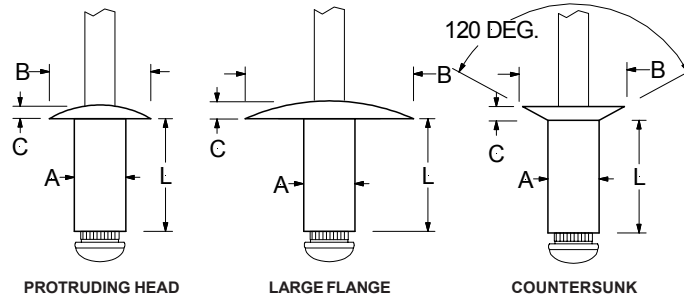
"CHERRY Q" BLIND RIVETS

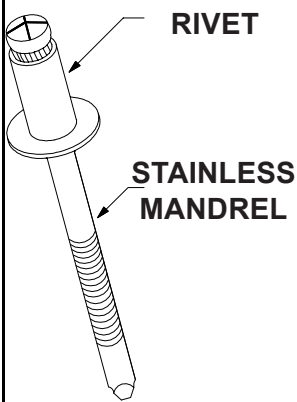


See pages B43-B46 for installation tools

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					MIN	MID*	MAX				SHEAR	TENSILE
 <p>STAINLESS RIVET</p> <p>STAINLESS MANDREL</p>	PROTRUDING HEAD	CCPQ-04-01	.125	.129/.133 #30	.063	.093	.062	.212	.250	.042	700	600
		CCPQ-04-02			.125	.125	.275					
		CCPQ-04-03			.094	.125	.187	.337				
		CCPQ-04-04			.126	.187	.250	.400				
		CCPQ-04-05			.188	.250	.312	.462				
		CCPQ-04-06			.251	.312	.375	.535				
		CCPQ-05-02	.156	.160/.164 #20	.062	.093	.125	.300				
		CCPQ-05-04			.126	.187	.250	.425				
		CCPQ-05-06			.251	.312	.375	.550				
		CCPQ-06-02	.187	.192/.196 #11	.062	.093	.125	.325				
	CCPQ-06-04	.126			.187	.250	.450					
	CCPQ-06-06	.251			.312	.375	.575					
	CCPQ-06-08	.376			.437	.500	.700					
	CCPQ-08-02	.250	.257/.261 F	.062	.093	.125	.375					
	CCPQ-08-04			.126	.187	.250	.500					
	CCPQ-08-06			.251	.312	.375	.625					
	CCPQ-08-08			.376	.437	.500	.750					
	CCPQ-08-10			.501	.562	.625	.900					
	LARGE FLANGE	CCLQ-04-02	.125	.129/.133 #30	.063	.093	.125	.337				
		CCLQ-04-04			.126	.187	.250	.400				
		CCLQ-04-06			.251	.312	.375	.462				
		CCLQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425				
		CCLQ-05-06			.251	.312	.375	.550				
CCLQ-06-04		.187	.192/.196 #11	.126	.187	.250	.325					
CCLQ-06-06				.251	.312	.375	.450					
CCLQ-06-08				.376	.437	.500	.575					
120 DEGREE COUNTERSUNK		CCCQ-04-03	.125	.129/.133 #30	.094	.125	.187	.337				
	CCCQ-04-04	.126			.187	.250	.400					
	CCCQ-04-05	.188			.250	.312	.462					
	CCCQ-04-06	.251			.312	.375	.535					
	CCCQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425					
	CCCQ-05-06			.251	.312	.375	.550					
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	CCCQ-06-06			.251	.312	.375	.450					
	CCCQ-06-08			.376	.437	.500	.575					
	CCCQ-08-04	.250	.257/.261 F	.126	.187	.250	.500					
CCCQ-08-06	.251			.312	.375	.625						
CCCQ-08-08	.376			.437	.500	.750						
CCCQ-08-10	.501			.562	.625	.900						

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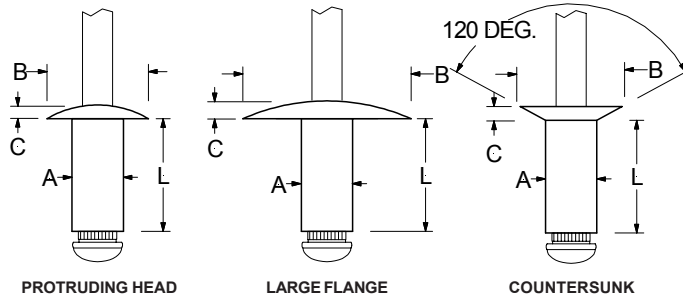
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"CHERRY Q" BLIND RIVETS

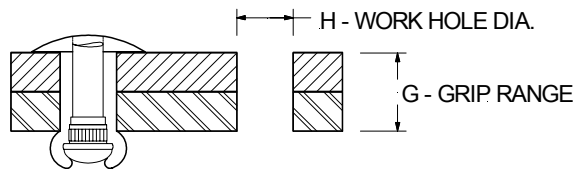


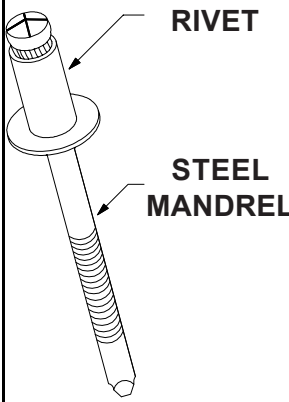
See pages B43-B46 for installation tools



Cherry Q rivets offer greater shear strength and 100% mandrel retention! The mandrel is designed to effect a weather-tight seal when installed properly and provide good vibration resistance.

NOTE: Mandrels break flush with the rivet head when in the Mid-Grip Range (except -04-01's which break at .062)



RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	BODY DIAMETER (NOM.) "A"	WORK HOLE & DRILL SIZE "H"	GRIP RANGE (SEE NOTE ABOVE) "G"			BODY LENGTH (MAX.) "L"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)	
					MIN	MID*	MAX				SHEAR	TENSILE
 MONEL RIVET STEEL MANDREL	PROTRUDING HEAD	MSPQ-04-01	.125	.129/.133 #30	.063	.093	.062	.212	.250	.042	650	525
		MSPQ-04-02			.125	.125	.125	.275				
		MSPQ-04-03			.094	.125	.187	.337				
		MSPQ-04-04			.126	.187	.250	.400				
		MSPQ-04-05			.188	.250	.312	.462				
		MSPQ-04-06			.251	.312	.375	.535				
		MSPQ-05-02	.156	.160/.164 #20	.062	.093	.125	.300				
		MSPQ-05-04			.126	.187	.250	.425				
		MSPQ-05-06			.251	.312	.375	.550				
		MSPQ-06-02	.187	.192/.196 #11	.062	.093	.125	.325				
		MSPQ-06-04			.126	.187	.250	.450				
		MSPQ-06-06			.251	.312	.375	.575				
	MSPQ-06-08	.376			.437	.500	.700					
	MSPQ-08-02	.250	.257/.261 F	.062	.093	.125	.375					
	MSPQ-08-04			.126	.187	.250	.500					
	MSPQ-08-06			.251	.312	.375	.625					
	MSPQ-08-08			.376	.437	.500	.750					
	MSPQ-08-10			.501	.562	.625	.900					
	MSPQ-08-12			.626	.687	.750	1.030					
	MSPQ-08-14			.751	.812	.875	1.160					
	MSPQ-08-16			.876	.937	1.000	1.290					
	LARGE FLANGE	MSLQ-04-02	.125	.129/.133 #30	.063	.093	.125	.337				
		MSLQ-04-04			.126	.187	.250	.400				
		MSLQ-04-06			.251	.312	.375	.462				
MSLQ-05-04		.156	.160/.164 #20	.126	.187	.250	.425					
MSLQ-05-06				.251	.312	.375	.550					
MSLQ-06-04				.187	.192/.196 #11	.126	.187	.250	.325			
MSLQ-06-06	.251	.312	.375			.450						
MSLQ-06-08	.376	.437	.500			.575						
120 DEGREE COUNTERSUNK	MSCQ-04-03	.125	.129/.133 #30	.094	.125	.187	.337					
	MSCQ-04-04			.126	.187	.250	.400					
	MSCQ-04-05			.188	.250	.312	.462					
	MSCQ-04-06			.251	.312	.375	.535					
	MSCQ-05-04	.156	.160/.164 #20	.126	.187	.250	.425					
	MSCQ-05-06			.251	.312	.375	.550					
	MSCQ-06-04	.187	.192/.196 #11	.126	.187	.250	.450					
	MSCQ-06-06			.251	.312	.375	.575					
	MSCQ-06-08			.376	.437	.500	.700					
	MSCQ-08-04			.250	.257/.261 F	.126	.187	.250	.500			
MSCQ-08-06	.251	.312	.375			.625						
MSCQ-08-08	.376	.437	.500			.750						
MSCQ-08-10	.501	.562	.625			.900						

OTHER COLORS AND FINISHES AVAILABLE

NOTE: Values for typical ultimate strengths are a guide only and may vary greatly depending upon the application.